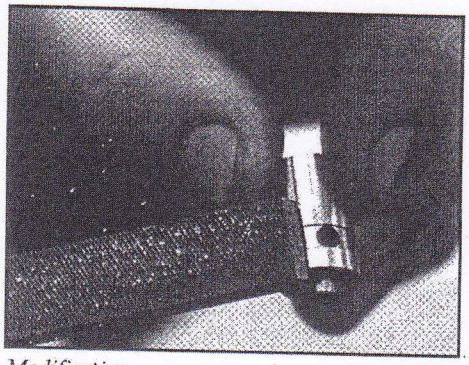
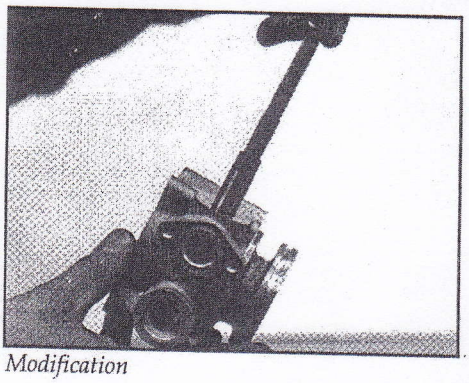
Water Pump Modification



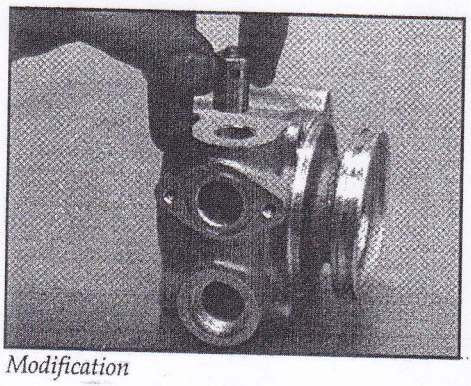
Modification

Remove any burrs from the oil pressure relief valve.



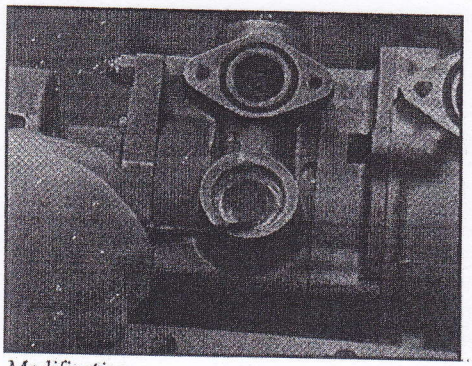
Modification

Ream out the relief valve hole, in the oil pump body, to remove any burrs...



Modification

...and insert relief valve as shown, making sure it is a sliding fit in the bore.



Modification

Chamfer oil pump outflow hole.